## **CLAIMS**

1. A compound of Formula (1) and salts thereof:

wherein:

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R<sup>1</sup> and R<sup>3</sup> are each independently H or optionally substituted alkyl;

10 R<sup>2</sup> is optionally substituted alkyl;

Y is OH, CO<sub>2</sub>H, SO<sub>3</sub>H or PO<sub>3</sub>H<sub>2</sub>; and

n and m each independently have a value of 0 or 1;

provided that the compound of Formula (1) is free from fibre reactive groups.

- 15 2. A compound according to claim 1 wherein the compound of Formula (1) is in the form of a lithium, sodium, potassium or quaternary ammonium salt, or a mixture thereof.
  - 3. A compound according to claim 1 or 2 wherein R<sup>1</sup> and/or R<sup>2</sup> comprise a water-solubilising group.
  - 4. A compound according to claim 3 wherein the water-solubilising group is ionic.
  - 5. A compound according to claim 1 or 2 wherein  $R^1$  and/or  $R^2$  is a  $C_{1-12}$ -alkyl group free from water-solubilising groups.
  - 6. An ink comprising a compound according to any one of the preceding claims and a liquid medium.
  - 7. An ink comprising:
    - (a) from 0.01 to 30 parts of a compound according to any of claims 1 to 5; and
    - (b) from 70 to 99.99 parts of a medium comprising component (i), (ii) of (iii):
      - (i) a mixture of water and an organic solvent; or

- (ii) an organic solvent free from water; or
- (iii) a low melting point solid; wherein all parts are by weight and the number of parts (a) + (b) = 100.
- 5 8. An ink jet printing ink according to claim 6 or 7.
  - 9. A process for printing an image on a substrate comprising applying an ink according to claim 8 to the substrate by means of an ink jet printer.
- 10 10. A paper, an overhead projector slide of a textile material printed with an ink according to claim 8 by means of a process according to claim 9.
  - 11. An ink jet printer cartridge containing an ink according to claim 8.